

Date: Wednesday, 12/11/2008 1:38:29 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HOOK STRIP	
Job Number :	43367			
Estimate Number :	13637			
P.O. Number :		Part Number :	D38003200	
This Issue :	12/11/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	D3800 REV B	
First Issue :	//	Project Number :	N/A	
Previous Run :		Drawing Revision :	B	
	Type :	Material :		
	PURCHASED PARTS	Due Date :	28/11/2008	Qty: 10 Um: Each
Written By :				
Checked & Approved By :	<u>JLD 08.11.12</u>			
Comment :	Est Rev:A 08-10-21 revB as per dwg DD verified by:EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 7575

Purchase Part Number: 9776K98 (5FT) 9776K77(10FT) 9776K81(15FT), 9776K24(30FT), 9776K118 (50FT), 9776K34(75FT)

Supplier: McMASTER CARR

Certificate of conformity is required

C 20811/13

(10ft)

2.0	D38003200	Hook and Loop Strip (2" Hard)
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Comment: Qty.: 1.0000 f(s)/Unit Total : 10.0000 f(s)
 Hook and Loop Strip (1" Soft)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
 Ensure Material Release Note is attached

P 8/4/17 (10)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

S 08/11/13 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 5115

P 8/4/17 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/11/2008 1:38:29 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOOK STRIP

Job Number: 43367

Part Number: D38003200

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

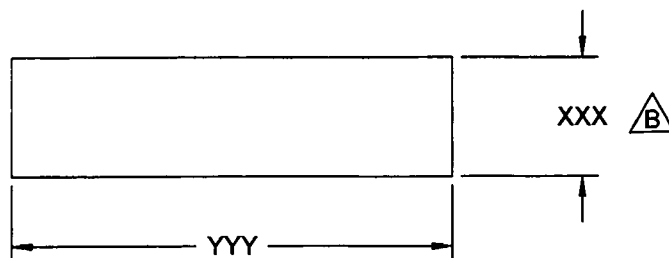
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



DESCRIPTION: HOOK AND LOOP STRIP WITH ADHESIVE BACK

SPECIFICATION: D3800-1-XXX-YYY LOOP STRIP (ie. SOFT VELCRO STRIP)
D3800-3-XXX-YYY HOOK STRIP (ie. HARD VELCRO STRIP) B

WHERE 'XXX' IS WIDTH IN HUNDREDTHS OF AN INCH
AND 'YYY' IS LENGTH IN TENTHS OF AN INCH

EG. 1" WIDE BY 2.5" LONG LOOP STRIP = D3800-1-100-025
2" WIDE BY 10.0" LONG HOOK STRIP = D3800-3-200-100

PART NUMBER	WIDTH	PURCHASE	
D3800-1-100-YYY LOOP STRIP	1.0	McMASTER CARR P/N: 9776K122, 9776K126, 9776K18, 9776K28, 9776K131, 9776K38	B
D3800-3-100-YYY HOOK STRIP	1.0	McMASTER CARR P/N: 9776K97, 9776K113, 9776K13, 9776K23, 9776K117, 9776K33	B
D3800-1-100-YYY & D3800-3-100-YYY (PURCHASED AS COMBINATION PACK)	1.0	McMASTER CARR P/N: 9776K72, 9776K76, 9776K79, 9776K84, 9776K88, 9776K93	B
D3800-1-200-YYY LOOP STRIP	2.0	McMASTER CARR P/N: 9776K123, 9776K127, 9776K19, 9776K29, 9776K132, 9776K39	
D3800-3-200-YYY HOOK STRIP	2.0	McMASTER CARR P/N: 9776K98, 9776K114, 9776K14, 9776K24, 9776K118, 9776K34	
D3800-1-200-YYY & D3800-3-200-YYY (PURCHASED AS COMBINATION PACK)	2.0	McMASTER CARR P/N: 9776K73, 9776K77, 9776K81, 9776K85, 9776K89, 9776K94	

NOTES:

- 1) MATERIAL: WOVEN NYLON HOOK AND LOOP WITH ADHESIVE BACK
BEIGE COLOR
ACCEPTABLE SUPPLIERS PER ABOVE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43367

B	ADD 1" WIDTH OPTION "XXX-YYY" WAS "XXX", ADD ADDITIONAL McMASTER PART NUMBERS	CP	08.09.09
A	NEW ISSUE	CP	08.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>GP</i>		
CHECKED	<i>PH</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>PE</i>	D3800	SHEET 1 OF 1
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	HOOK AND LOOP STRIP	NTS
DATE	08.09.09	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



McMASTER-CARR®

200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO00007575

Page 1 of 1

McMaster-Carr Number
8336308-01

11/13/2008

Line	Description	Ordered	Shipped
1	9776K77 Flame-Retardant Nylon Hook and Loop, 2" X 10" L, Adhesive Back, Beige, Packs of 10	1 Pack	1

2 - 372 - 05 26 - 16 K77 1 PK

Shipped separately from our Cleveland warehouse on 11/13

2	9037T16 Light Duty Bolt-Together Steel Cart, with Open Shelf & Drawers, 320# Cap, 34-1/2" H Top Shelf	2 Each	2
3	9037T18 Light Duty Bolt-Together Steel Cart, with Drawers, 320# Capacity, 34-1/2" Top Shelf Height	1 Each	1
4	2369T57 Friction-Grip Stem Caster, 3" X 1-1/4" Rubber Wheel, 7/16" X 1-3/8" Stem, 175#cap	12 Each	12
5	97083A330 Zinc-Plated Steel Drop-in Screw Anchor, 1/2"-13 Screw Size, 2" Length	1 Pack	1
6	97045A033 Rod Hanger Screw Anchor, 1/2"-13 Screw Size, 2-1/2" Length	1 Pack	1

S
osulie

Dart Aerospace Ltd

EXP

Cycle

44

1 lb
1 line

EW1BSPAG
11/13/2008
13:39/13:46
042



DART

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Purchase Order

Date	Page
Nov 13, 2008	1
Purchase Order Number PO00007575	

FAKED

Vendor Address:

McMaster-Carr Supply Co.
P.O. Box 7690
Chicago, IL 60680-7690
USA
Phone (330) 995-5500
Fax (330) 995-9600

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Nov 13, 2008	N30	Purolator	Nov 17, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
10.0000	D38003200	Hook and Loop Strip (2" H) Comments: AS PER DWG D3800 REV. B P/N: 9776K77 (1 ROLL OF 10 FT) B43367	17/11/2008	No	2.381000		23.81
2.0000	9037T16	MOBILE CART	17/11/2008	No	143.980000		287.96
1.0000	9037T18	MOBILE CART	17/11/2008	No	213.080000		213.08
12.0000	2369T57	STEM CASTER 3" X 1-1/4	17/11/2008	No	6.460000		77.52
1.0000	97083A330	DROP IN SLEEVE	17/11/2008	No	9.700000	PK 10	9.70
1.0000	97045A033	DROP IN SLEEVE	17/11/2008	No	7.760000	PK 4	7.76
Tax Summary:							
Less: included tax							0.00
Subtotal							619.83
Total tax							0.00
Total purchase order in USD Dollars							619.83

Comments:

Entered By: CLAVOIE

Approved By:

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY